NDIR GAS SENSOR

- Daviteq NDIR Gas Sensor

Daviteq NDIR Gas Sensor

1. Introduction

1.1 Overview

Daviteq NDIR Gas sensor module is intended for automatically continuously measuring hydrocarbons or carbon dioxide concentration in the atmosphere. The sensor operating principle is based on NDIR technology, i.e., on selective absorption of LED-produced infrared radiation by gas molecules. The differential dual wavelength method allows the elimination of water vapor, optical elements contamination, and other non-selective hindrances influence.

It has ultra-low power consumption to allow it to be integrated with Wireless Devices such as Sub-GHz transmitters, Sigfox transmitters, LoRaWAN transmitters, RS485 output transmitters, etc.

It can be calibrated with target gas like CO2, CH4, C3H8, C2H4, and C2H6...

Typical Applications: Flammable gas detection and CO2 gas monitor.

1.2 Specification

Sensor technology	LED-based NDIR
Gas sampling method	Diffusion
Sensor housing / Rating	SS316/SS304 housing with 316SS sintered filter / for Indoor use (buy the optional accessory rain-guard for outdoor installation), Exd approval for Zone 1/21 or Zone 2/22 installation. For mining applications: please add extra dust filter to protect (please contact us for this accessory)
Target gas	CO2, CH4, CH4/CH4+C2H6, C3H8, C2H4,... please consult us for other HC gases
Ambient Humidity	0 - 98%
Temperature	-40 .. + 60 oC
Atmospheric pressure	80 .. 120 kPa
Warm-up time	120 sec
Measurement range, % vol.	0...1.5 (CO2 or C3H8 sensors) 0...2.5 (CH4 or C3H8 sensors) 0...5 (CH4 or CO2 sensors) 0...100 (CH4 sensors)
Reading Stability in +20 .. + 25 oC	± 0.1% vol. or ± 5% of readings (whichever is greater) for CH4 ± 0.05% vol. or ± 5% of readings (whichever is greater) for C3H8 / CO2
Zero Stability in +20 .. + 25 oC	for CH4: ± 0.1% vol. or ± 2% LEL for C2H4: ± 0.1% vol. or ± 3.8% LEL for C3H8/CO2: ± 0.05% vol. or ± 2.4% LEL
Response time T90	<= 30 sec (with sintered metal filter)
Sensor lifetime	>= 10 years
Calibration interval	Recommend recalibrating zero and span at least every 30 months

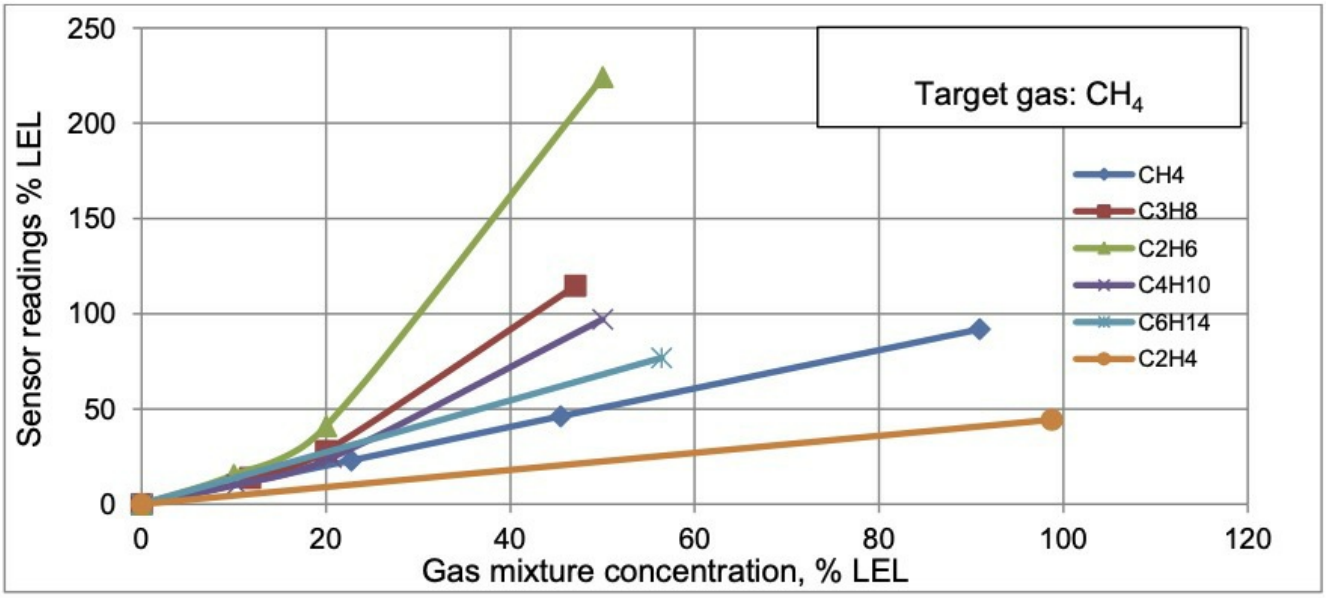
Detailed reading stability

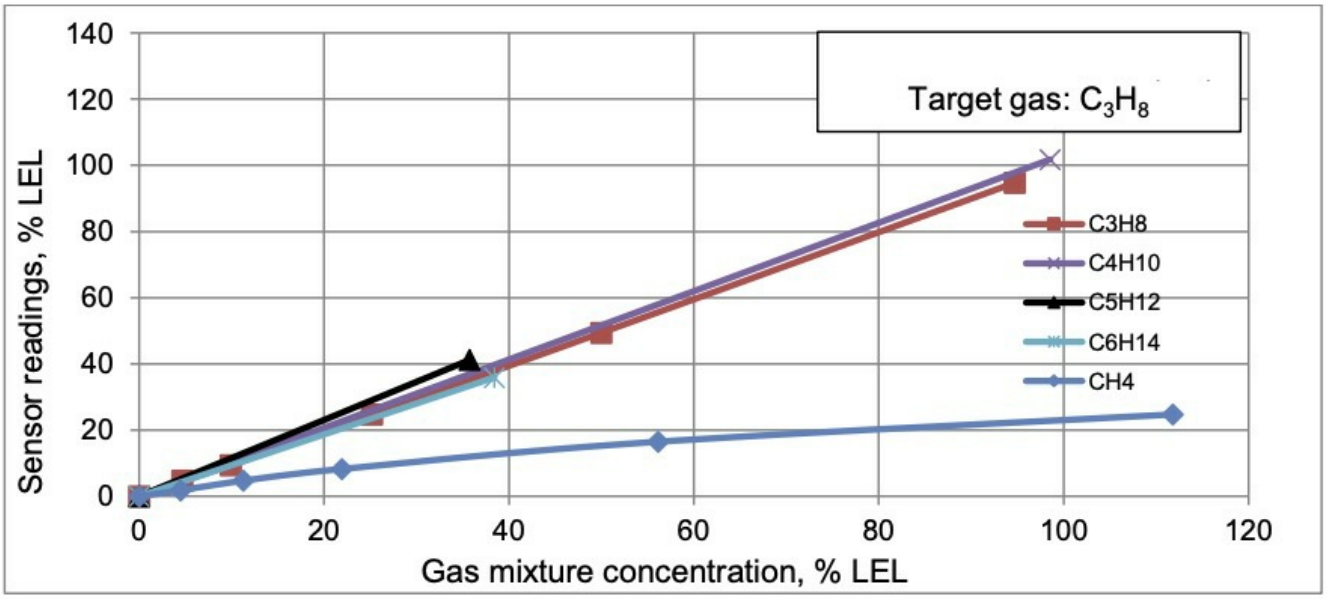
Calibration Gas	Readings stability within a temperature range	Additional variability due to pressure	Additional variability due to humidity
CH4	± 0.1% vol. or ± 5% of readings (whichever is greater) within the range of +20...+25 °C; ± 0.2% vol. or ± 10% of readings (whichever is greater) within the range of -10...+20 °C and +25...+40 °C; ± 0.4% vol. or ± 20% of readings (whichever is greater) within the range of -40...-10 °C and +40...+60 °C.	± 0.2% vol. or ± 30% of readings (whichever is greater) at 100 kPa (test: 80 kPa, 100 kPa, 120 kPa)	± 0.2% vol. or ± 15% of readings (whichever is greater) at 40 °C (test: 20% RH, 50% RH, 90% RH)
C3H8	± 0.05% vol. or ± 5% of readings (whichever is greater) within the range of +20...+25 °C; ± 0.1% vol. or ± 10% of readings (whichever is greater) within the range of -10...+20 °C and +25...+40 °C; ± 0.2% vol. or ± 20% of readings (whichever is greater) within the range of -40...-10°C and +40...+60°C.	± 0.1% vol. or ± 30% of readings (whichever is greater) at 100 kPa (test: 80 kPa, 100 kPa, 120 kPa)	± 0.1% vol. or ± 15% of readings (whichever is greater) at 40 °C (test: 20% RH, 50% RH, 90% RH)
CO2	± 0.05% vol. or ± 5% of readings (whichever is greater) within the range of +20...+25 °C; ± 0.1% vol. or ± 10% of readings (whichever is greater) within the range of -10...+20 °C and +25...+40 °C; ± 0.2% vol. or ± 20% of readings (whichever is greater) within the range of -20...-10 °C and +40...+50 °C.	± 0.1% vol. or ± 40% of readings (whichever is greater) at 100 kPa (tested at 80 kPa, 100 kPa, 120 kPa)	± 0.1% vol. or ± 15% of readings (whichever is greater) at 40 °C (tested at 20% RH, 50% RH, 90% RH)

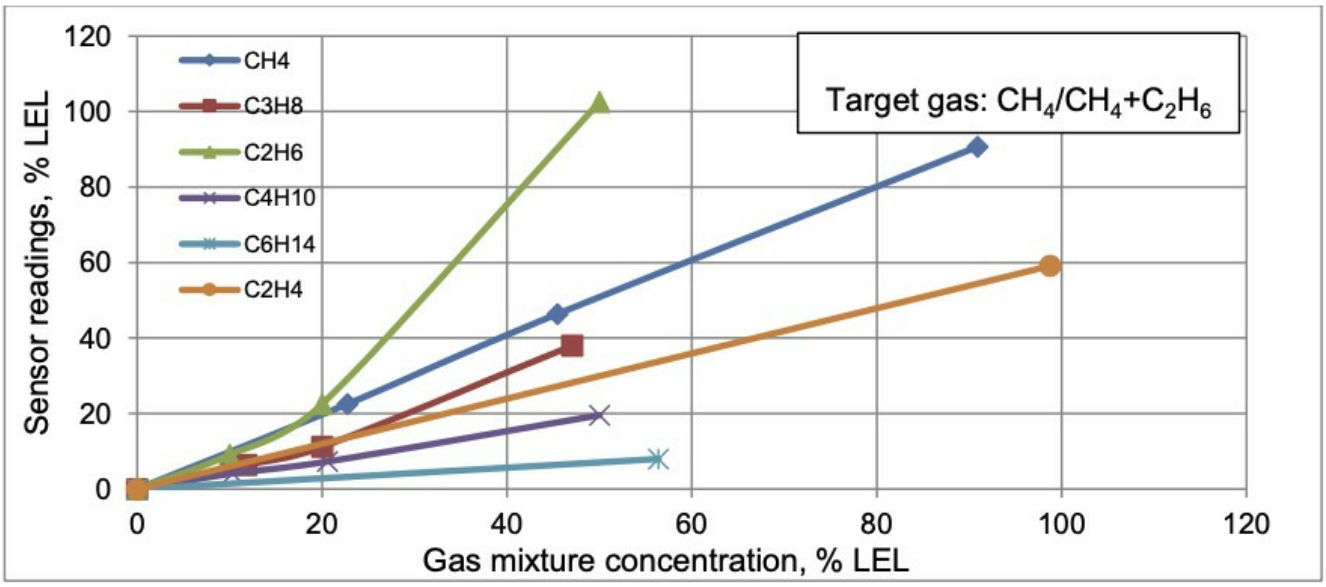
1.3 Cross-Sensitivity Data

What is cross-sensitivity?

The gas detection sensor is usually affected by other gas. It meant the sensor not only measure the target gas but also the other gases. A concentration of additional gas would also cause a change in sensor output with a factor listed in the table below.



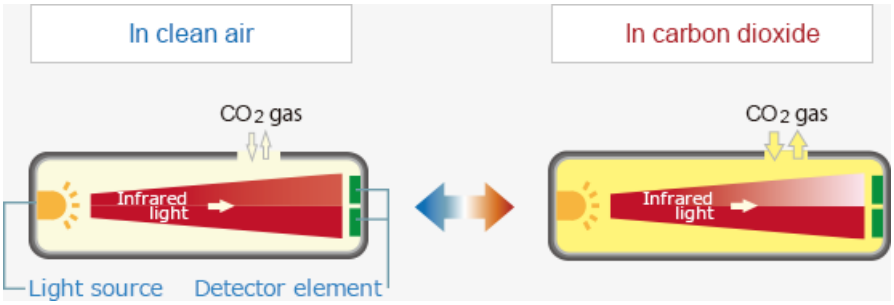




2. Principle of operation

When infrared radiation interacts with gas molecules, infrared light is absorbed by the gas molecules at a particular wavelength, causing vibration of the gas molecules. NDIR (Non-Dispersive Infrared) gas sensors detect a decrease in transmitted infrared light, which is in proportion to the gas concentration. This transmittance, the ratio of transmitted

radiation to incident energy, depends on the target gas concentration.



NDIR gas sensors consist of an infrared source, detector, optical filter, gas cell, and electronics for signal processing. A single light source, dual wavelength type gas sensor has two detectors and two optical filters of different wavelengths, which are placed in front of each detector. The infrared light that is absorbed by a target gas passes through the active filter with a particular bandwidth to detect the target gas. The infrared light that does not interact with the target gas passes through the reference filter. The difference between transmitted light intensities in these two bandwidths is converted into gas concentration. The dual wavelength sensor ensures stable measurements for a long period of operation as the aging effects of the light source or the gas cell are automatically compensated by output signals at the reference wavelength.

Mid-infrared radiation through sample gas causes a resonance of gas molecules at their natural frequency with the infrared light in the spectrum region where the energy level of infrared is equivalent to the natural frequency of gas molecules, resulting in the absorption of infrared by gas molecules in the form of molecular vibration.

The relationship between infrared transmittance and gas concentration is expressed by the Lambert-Beer law:

$$T = I / I_0 = e^{-\varepsilon cd}$$

Where T is transmittance, I is the intensity of light passed through sample gas and an optical filter,Io is the initial light intensity emitted from the source, ε is the molar attenuation coefficient, c is gas concentration, and d is the light path length.

Because ε of the target gas and the light pass lengthd are fixed with an NDIR sensor, gas concentration can be measured by measuring the target gas's transmittance within the spectrum region of the absorbed energy (wavelength).

The initial light intensity emitted from the light sourceIo is preset by calibration using zero gas which does not absorb infrared light. The initial value of the molar extinction coefficient ε is set by calibration using calibration gas of known concentration.

3. Calibration of the Daviteq NDIR Gas Sensor

The Daviteq NDIR Gas Sensor must be connected to a reading device, usually a wireless transmitter like Sub-GHz, Sigfox, or LoRaWAN.

3.1 Why do we need to calibrate the gas sensor? There are some reasons:

- The output value of a sensor is different from the other sensor. It is not the same value for all sensors after manufacturing.

- The output value of a sensor will be changed over time.

Therefore, users need to calibrate the sensor before use or in a pre-defined interval (30 months for example).

3.2 How to calibrate the NDIR Flammable Gas sensor?

NOTE: THE BELOW CALIBRATION PROCEDURE CAN ONLY BE DONE IN THE SAFE ZONE!!!

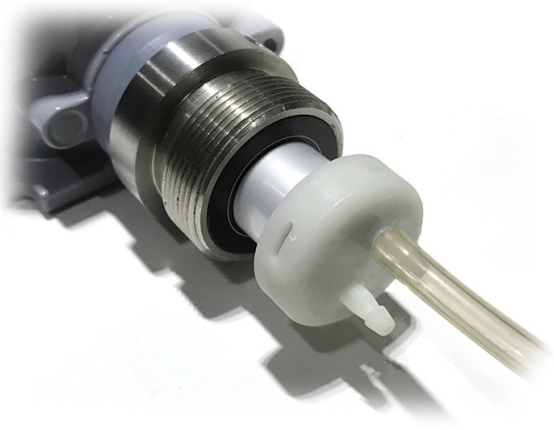
TO CALIBRATE THE SENSOR IN HAZARDOUS ZONES, PLEASE USE SUITABLE CALIBRATION CAP (PLEASE CONTACT US)

Instructions to attach the calibration cap onto the sensor module to get Zero or Span values.

Step 1. Remove the Filter and prepare the calibration cap



Step 2. Attach the calibration cap to the sensor head



Step 3. Installed the Regulator to the Gas cylinder



Step 4. Attach the tube to the regulator



Please select the flow regulator with a flow rate of 2.5 LPM or 5.0 LPM.

With the 2-point calibration method, the user can define the A and B factors. Please find below the steps of calibration.

Step 1: Get the Zero value.

- Power ON the device;

- Place the device in a clean-air environment (the target value is nearly zero) at a temperature from 20 - 30 oC, in at least 60 minutes.

- After 60 minutes, force the device to send data, read and record the Raw_value, so now you got the Zero_value = Raw value.

Recommendation: Record many Raw values at least 10 minutes apart (10 values).
Zero value is the average of the recorded Raw values.

⚠ Note: the Raw values can be positive or negative; Its value is usually 7 (%LEL)

Step 2: Get the Span value

⚠ **Note: Keep the sensor Power ON all the time;**

- Use the standard gas cylinder with a known concentration (for example, Eythylene Air 1.35% is equivalent to 50 %LEL) to supply the gas to the sensor;

- Use the calibration cap as above pictures to attach to the sensor and connect the tubing to the gas cylinder;

- Open the valve on the Cylinder slowly and make sure the gas has reached the sensor. The flow regulator should be 2.5LPM or 5.0LPM.

⚠ **Notes:**
- The tube length is short as possible to reduce the gas loss;

- Press a timer to start counting the time;

- After 2 minutes, force the device to send data once every minute, and stop forcing at**5 minutes**;

- The highest Raw_value is the Span value.

⚠ **Note: just get one value for Span**

- After that, immediately turn OFF the valve to save the gas;

- Remove the calibration cap from the sensor;

- Place the sensor in clean air again.

⚠ **Note: Always keep the sensor Power ON all the time;**

Step 3: Calculate the new A and B

-The calculation of new A, and B values based on the basic linear formula: y = A * x + B

Where:

A, and B is calibration coefficients

x is the sensor process value (for example gas level in ppm) read on a reading device such as an application server/network server, or on the offline tool. The process value is the RAW_VALUE in the payload

y is the correct value. y is the value of standard gas/standard condition

Which condition of Zero value: $y_0=A * x_0 + B$

Which condition of Span value: $y_s=A * x_s+ B$

From the two formulas, the calculation of A, and B as below

$A = (y_0 - y_s) / (x_0 - x_s)$

$B = (y_s * x_0 - y_0 * x_s)/ (x_0 - x_s)$

-Example of A, B calculation for LoraWAN Ammonia Gas sensor (item code WSLRW-G4-NH3-100-01):

* With the condition of a clean-air environment at a temperature from 20 - 30 oC, there is no ammonia gas ($y_0 = 0$); while the NH3 level on the reading device (RAW_VALUE in the payload) is -0.25 ($x_0 = -0.25$)

* When the sensor is connected to a standard gas cylinder having an ammonia level of 25 ppm ($y_s = 25$); while the NH3 level on the reading device (RAW_VALUE in the payload) is 18.66 ($x_s = 18.66$)

*The calculation of A, and B for the Ammonia gas sensor:

A = (0 - 25) / (-0.25 - 18.66) =1.32205

B = ($y_s * x_0 - y_0 * x_s$)/ ($x_0 - x_s$) = (25 * (-0.25) - 0 * 18.66)/ (-0.25 - 18.66) = 0.33051

ℹ The factory default A = 1 and default B = 0

ℹ The RAW_VALUE in the payload is used for calibration

Step 4: Configure the new A and B into the device

- User can use the off-line tool or downlink to write the values of A and B;

- Writing the new A and B successfully meant you had done the calibration process. Congratulation!

4. Application notes for the Daviteq NDIR Gas Sensor

- Do not use a damaged sensor. It must be repaired only by personnel authorized by the manufacturer.
- Keep the sensor out of contact with aggressive substances e.g., acidic environments, which can react with metals, and solvents, which may affect polymeric materials.
- Diffusion holes of the sensor should be protected against the ingress of sprayed liquid or waterdrops.
- The sensor is not intended to measure the target gas concentration contained in fluids.
- Correct measurement is provided when the ambient temperature changes not faster than 0.6 °C/min.
- Inspection and maintenance should be carried out by suitably trained personnel.
- Persons, who have studied this UM, must be briefed on safety precautions when operating electrical equipment intended for use in explosive areas in due course.
- When dealing with a cylinder containing a gas mixture under pressure, it is necessary to follow safety regulations.
- There is no risk of pollution or negative impact on human health. The sensor contains no harmful substances that may be released during its normal operation.

5. Installation notes

Notes:

⚠ * If a sensor has been kept in transport containers at temperatures below zero centigrade, leave it at +10...+35 °C for not less than one hour.

* if the Sensor is intended to install outdoors, please use a rain guard to protect the sensor from rain and direct sunlight. Please **contact us** to buy this accessory.

- Place the sensor in the area to monitor the target gas concentration. Please always check the gas molecular weight v.s the air.

⚠ **Note for Outdoor installation:** For outdoor installation, please use the Rain guard to protect the sensor from raindrops or snowflakes. Please **contact us** to buy the Rainguard.

6. Troubleshooting for the Daviteq NDIR Gas Sensor

No.	Phenomena		Reason	Solutions
1	The measured value is not within the expected value.	1.1	The sensor is drifted by time.	Re-calibrate the sensor
		1.2	The sensor was spoiled.	Please consult the manufacturer for a warranty or replacement.
2	The measured value is always zero or near zero.	2.1	The sensor module was removed.	Please check the sensor.
		2.2	The sensor is at the end of its life.	Replace the sensor module
3	HW_Error = 1	3.1	Loosed connection of sensor module and wireless transmitter.	Check the internal wiring.
		3.2	The measuring module got a problem.	Please consult the manufacturer for a warranty or replacement.

7. Maintenance of the Daviteq NDIR Gas Sensor

What?	How?	When?
Cleaning the Filter	Check and clean the filter every few months, depending on the environment. Clean the filter with warm water and soap, then use compressed air to purge it from the inside out.	Approx. 6-12 months (< 1 month for Mining applications)
Re-calibration	The gas sensor may be drifting over time. Please check **the sensor specification** to identify the interval time for the re-calibration sensor. Please follow the calibration procedure in **section 3** above.	Approx. 30 months
Sensor replacement	Replace the new sensor module only when the sensor cannot respond with standard calibration gas.	> 10 years or when a problem occurs.

Sensor replacement instructions:

⚠ ** Please remove the batteries before doing the following steps. The replacement can only be done in Safe zones.*

Step 1. Unscrew the housing



Step 2. Remove the filter



Step 3. Unplug the sensor module



Step 4. Plug the new sensor module into the PCB



Step 5. Insert the batteries and start calibrating the new sensor as per **section 3**.



Step 6. Place the filter back.



8. Default configuration

This NDIR gas sensor module has the default configuration. However, those parameters can be changed. The user can change the configuration on the wireless transmitter so that the complete sensor (transducer + wireless) delivers the proper output value. Below are some configuration parameters that store in the flash memory of the wireless transmitter.

Description	Unit	Default	Format	Property	Comment
CONSTANT_A		1	Float	R/W	Constant a for scaling measured value. This value would be changed after calibration.
CONSTANT_B		0	Float	R/W	Constant b for scaling measured value. This value would be changed after calibration.
HIGH_CUT		1E+09	Float	R/W	High cut value for scaled_value
LOW_CUT		0	Float	R/W	Low cut value for scaled_value
SENSOR RESPONSE TIME	S	100	uint16	R/W	** Do not change this value*
C_H_FACTOR		4.4	Float	R/W	4.4 for CH4, 1.7 for C3H8

END.